

Docket No.: NHL-KEH-26A  
Serial No.: 10/789,927  
Customer No.: 52671

**ABSTRACT OF THE DISCLOSURE**

A cutting insert made of cemented carbide and the use thereof for recessing or copy-turning, preferably at a high rotating speed. The cutting insert has at least one recess for insertion therein of a cutting body of a material other than cemented carbide, such as a ceramic material.